Purpose: We developed an algorithm to minimize total inter-segment time (TIST) for the MLCbased real-time tumor tracking with step-and-shoot IMRT. This algorithm optimizes a starting phase of tumor motion for each segment to minimize TIST.

Methods: The optimizing algorithm consists of four steps: (1) implementation of feathering motion for the closed leaves that will be opened at the next segment, (2) calculation of intersegment time for all segments, (3) reordering segments to minimize TIST, and (4) optimization of the starting phase of tumor motion for each segment to minimize TIST. Thirty step-and-shoot IMRT fields from five patients with lung and abdominal cancer were used to test the algorithm. Tumor motion was varied with a period (2.0 to 4.0 s) and a peak-to-peak distance (0.5 to 4.0 cm). TIST and duty cycle for each field were compared to those from the strategy of starting each segment at end-of-exhale.

Results: The TIST was reduced by 54.0% on average (from 30.2 ± 16.9 to 13.9 ± 10.6 s) and, the effective duty cycle was increased from $32 \pm 10\%$ to $52 \pm 15\%$ for a tumor motion with 4 s and 1.0 cm peak-to-peak. More reduction in the TIST was observed from 45.1 to 72.1% with an increase of the period from 2 to 8 s; effect of reduction was degraded by 54.5 to 46.2% when the peak-to-peak increased from 0.5 to 4.0 cm. The TIST increased when a field size formed by x-jaws increased (correlation coefficient: 0.7).

Conclusions: : Total treatment time was reduced noticeably with the algorithm presented in this study so that real-time tumor tracking can be delivered with step-and-shoot IMRT with an increased duty cycle.

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