

**Purpose:** Due to the compact geometry of Positron Emission Mammography (PEM), WB-PET phantoms are not suitable for PEM scanners. This study aims to develop an image quality phantom that can be used for PEM image quality assessment.

**Methods:** A phantom with dimensions of 240 x 160 x 60 mm was designed to assess image quality (uniformity, contrast, linearity, resolution). It has three main components: 1), a cylinder quality phantom with 110 mm ID that consists of 5 suspended hot sphere lesion inserts of varying ID (4,6,8,12,16 mm) filled with 8:1 lesion-to-background activity ratio and a 16 mm cold lesion. The center background region (ID = 30 mm, thickness = 28 mm) is selected for uniformity calculation. The lesion-to-background ratio (LTB) is defined by the maximum of the region of interest (ROI) for the inserts divided by the mean of the background ROI. Image contrast is defined by  $(LTB-1)/(Actual\ Activity\ Ratio-1)$ . 2), a 120 mm line source with 3.0 mm ID perpendicular to the detector motion for linearity evaluation. 3), fillable bar phantoms (ID = 1.1 mm) in X and Y direction with the bar center to center separation increased from 3.0 to 7.5 mm. An optional point source can be added for spatial resolution. A 10 minute, full field of view scan was performed.

**Results:** Quantitative analysis shows in-plane spatial resolution of 2.4 mm and uniformity of 7.0%. The image contrasts for the 5 spheres are 74%, 63%, 41%, 25% and 7%. The visual inspection shows the PEM scan detects all sphere inserts. The bar phantom and line source do not show linear distortion. The 3 mm bar phantom can be distinguished in high resolution mode (pixels size 0.4 mm).

**Conclusions** This phantom demonstrates it can be useful for visual and quantitative evaluation of PEM imaging.

**Funding Support, Disclosures, and Conflict of Interest:**

Research sponsored by Naviscan, Inc.