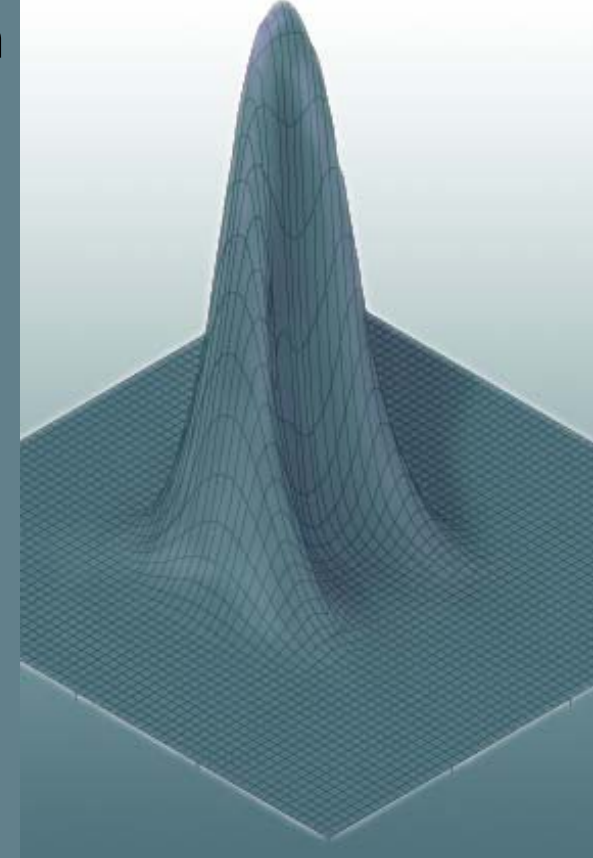
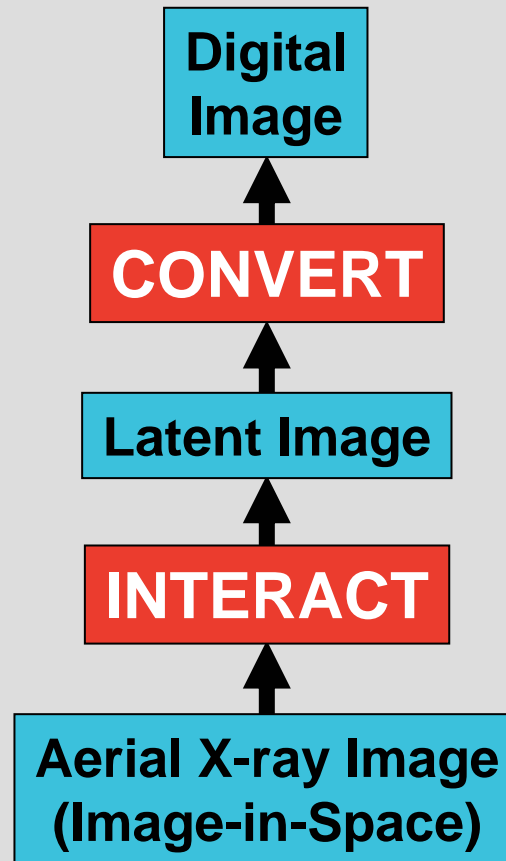


Design and Performance Characteristics of Computed Radiographic Acquisition Technologies

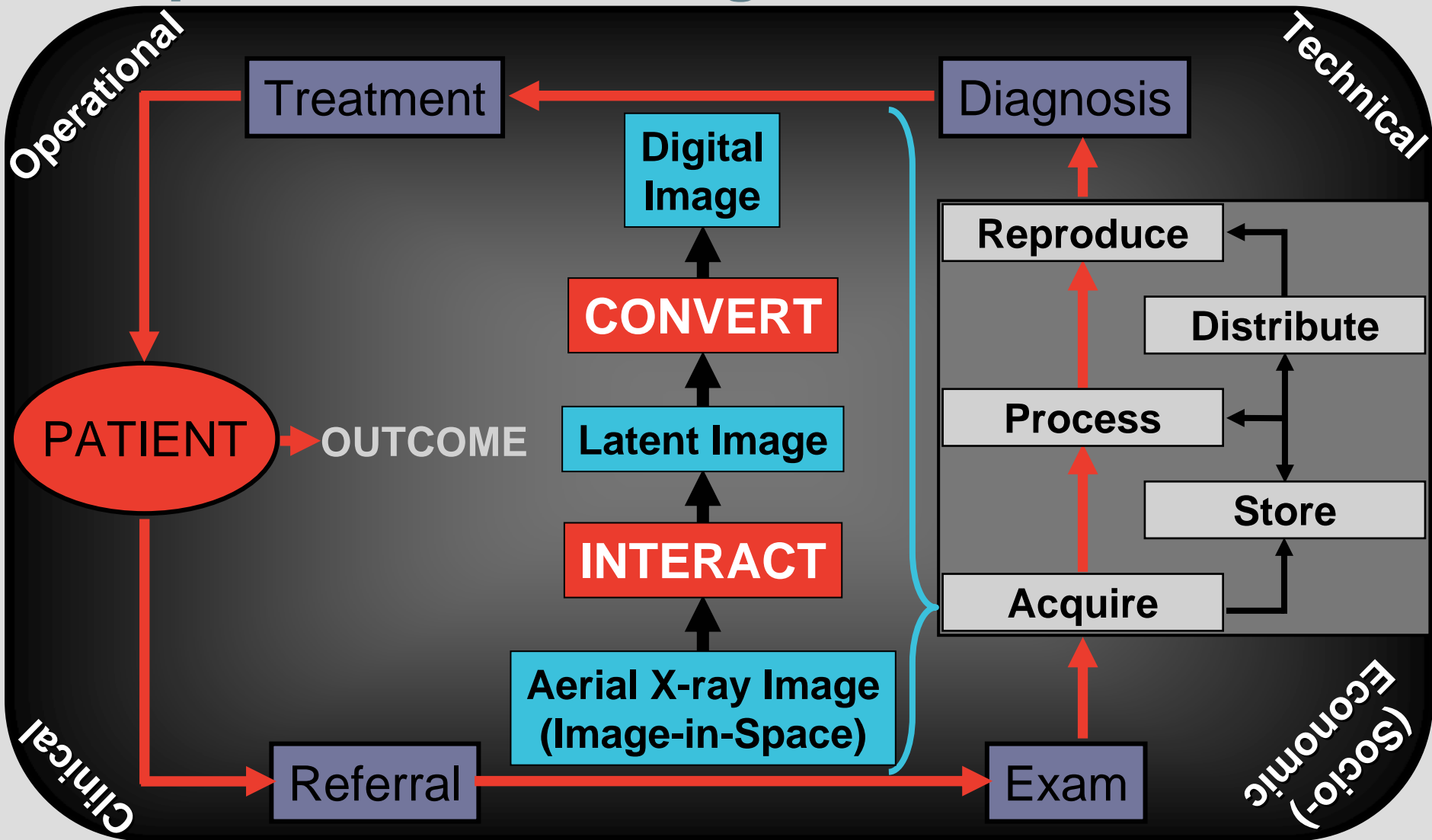


Ralph Schaetzing, Ph.D.
Agfa Corporation
Greenville, SC, USA

Digital Radiography: Acquisition Technologies in General



Digital Radiography: Acquisition Technologies in Context



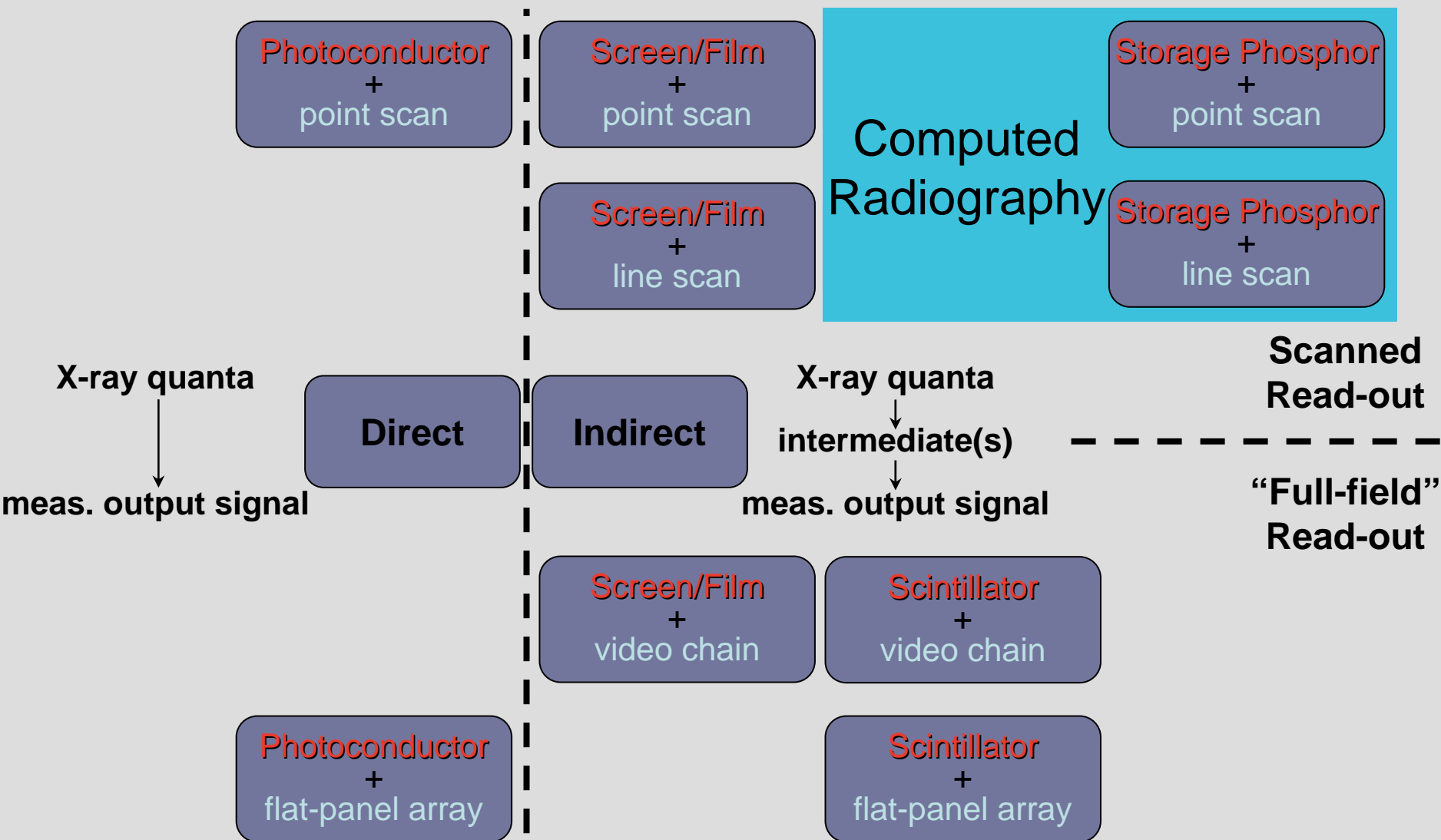
Digital Radiography: A Taxonomy

- Many dimensions along which to classify DR technologies
 - Direct vs. Indirect x-ray-to-signal conversion
 - Scanned (e.g., point, line) vs. Full-field
 - Beam geometry/Detector geometry
 - Detector type/material
 - Dynamic vs. Static
 - ...

} Related

Digital Radiography: A Taxonomy

(x-ray interaction/detector*, signal extraction)



Historical Context

Full-field (incl. x-ray) imaging with PSL intermediates (1842 - 1936)

R&D on SP scanning systems

Installed Base: 1
Price: \$1,200,000
Size: ~ 10 m²
Speed: 40 plates/hr



Full-field night-vision "cameras" (IR/heat stim. SP)



Installed Base: ~20,000+
Price: ~ 10x lower
Size: ~ 10x smaller
Speed: ~ 2-4x faster

CR: the most widespread form of DR!

Learning Objectives

- Describe the form and function of today's computed radiography (CR) systems
- Identify the main factors that influence the image quality of CR systems
- Compare modern CR systems to other acquisition technologies
- Describe the latest and future developments in CR

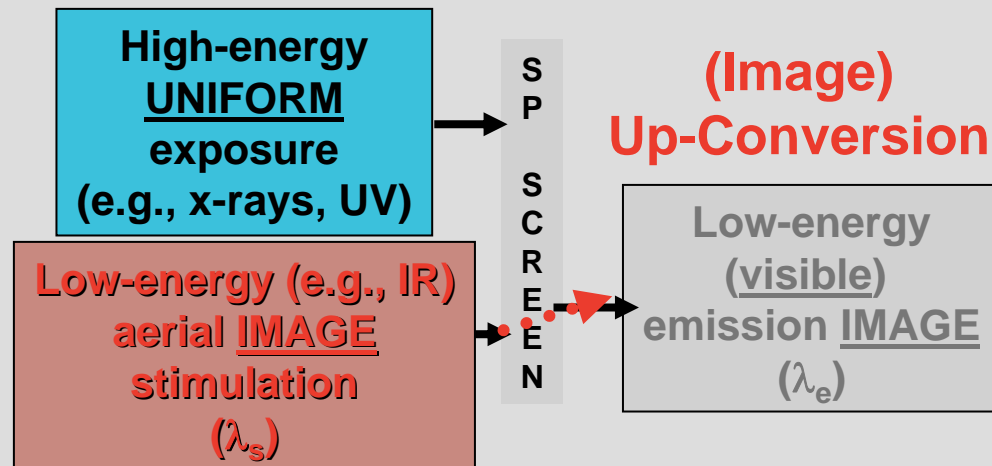
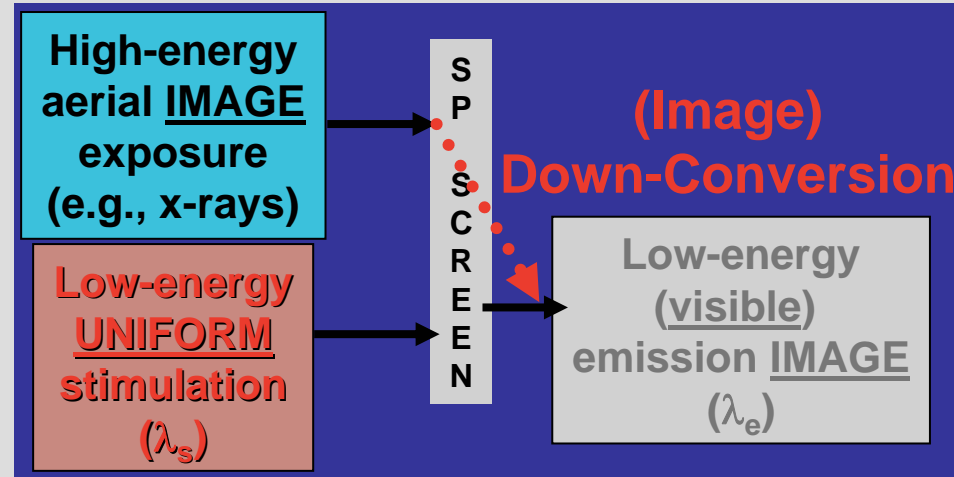
Computed Radiography Technologies

- Basics
- System Design
 - Screens
 - Scanners
- Imaging Performance
 - Input/Output Relationship
 - Spatial Resolution
 - Noise
- New CR Developments

Basics

CR Characteristics

- Detector is SP screen (PSL screen, Imaging Plate, IP, ...)
- Screen can absorb, and store (partially) as a latent image, incoming high-energy electromagnetic radiation
- Exposure to low-energy stimulating radiation (λ_s) causes screen to emit the previously stored energy at a (shorter) wavelength (λ_e) in the visible – λ_s , λ_e must be sufficiently different, or no CR possible



Basics:

CR: Digital Alternative to Screen/Film

- BOTH systems
 - use phosphor screens as x-ray absorbers
 - use screens with similar structures (small phosphor particles dispersed in a binder)
 - emit light promptly on x-ray exposure (x-ray luminescence)
 - use screens that can be exposed thousands of times
- ONLY storage phosphors
 - can retain a portion of the absorbed x-ray energy (as a latent image of trapped electrons, e^-)
 - can be read out at a later time, (destructively, i.e., latent image is erased as it is read)

Basics:

CR vs. Screen/Film - Advantages of CR

- Extended Exposure Latitude (10000:1 vs. ~40:1)
 - High exposure flexibility with 1 detector (retakes ↘)
- Reusable Detector
 - Reduction in consumables (film, chemistry) costs (but, full impact only with softcopy interpretation)
- Compatibility/Scalability/Workflow/Productivity
 - No major changes to equipment/rooms/technique
 - Flexible reader placement (centralized and/or distributed architectures)
- Digital Data
 - Gateway for projection radiography into PACS

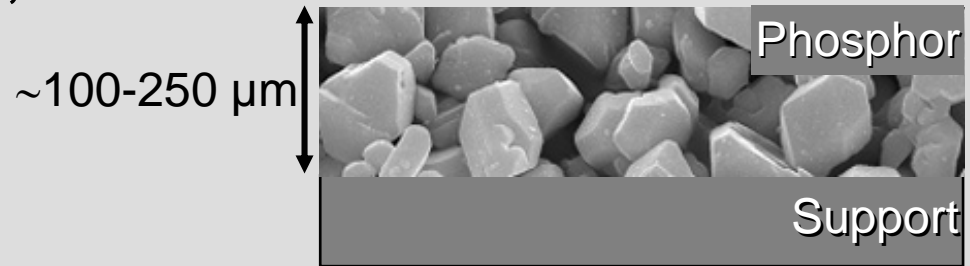
Computed Radiography Technologies

- Basics
- System Design
 - Screens
 - Scanners

} **A System!**
- Imaging Performance
 - Input/Output Relationship
 - Spatial Resolution
 - Noise
- New CR Developments

Design: Storage Phosphor Screens

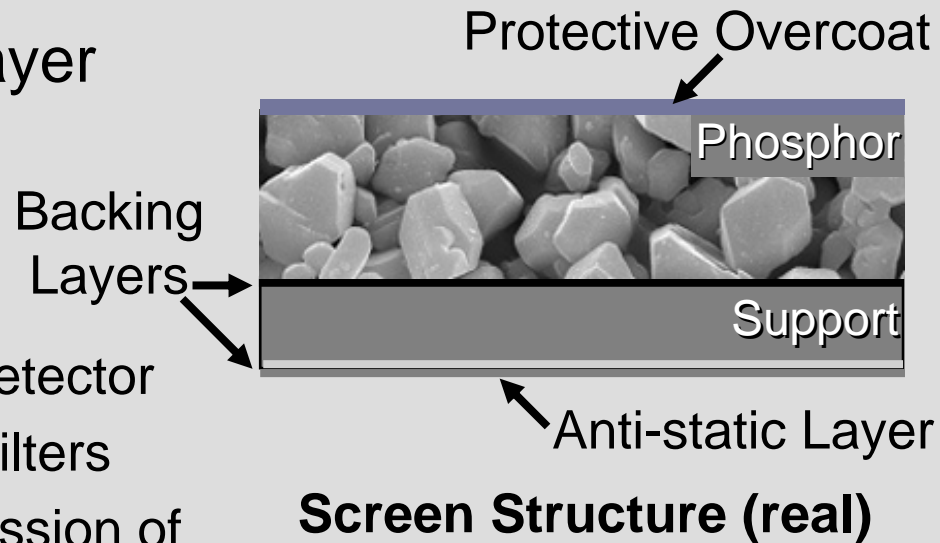
- Support (flexible, rigid) coated with tiny (3-10 μm) SP particles dispersed in binder
 - Screen is turbid (white)
- Many materials tested, only a few successful
 - SrS:Ce, Sm
 - RbBr:Tl
 - BaFX: Eu^{2+} (where X=Br, I)
 - CsBr: Eu^{2+} (new)
- SP mechanisms/processes at micro (quantum) level still subject of active research!



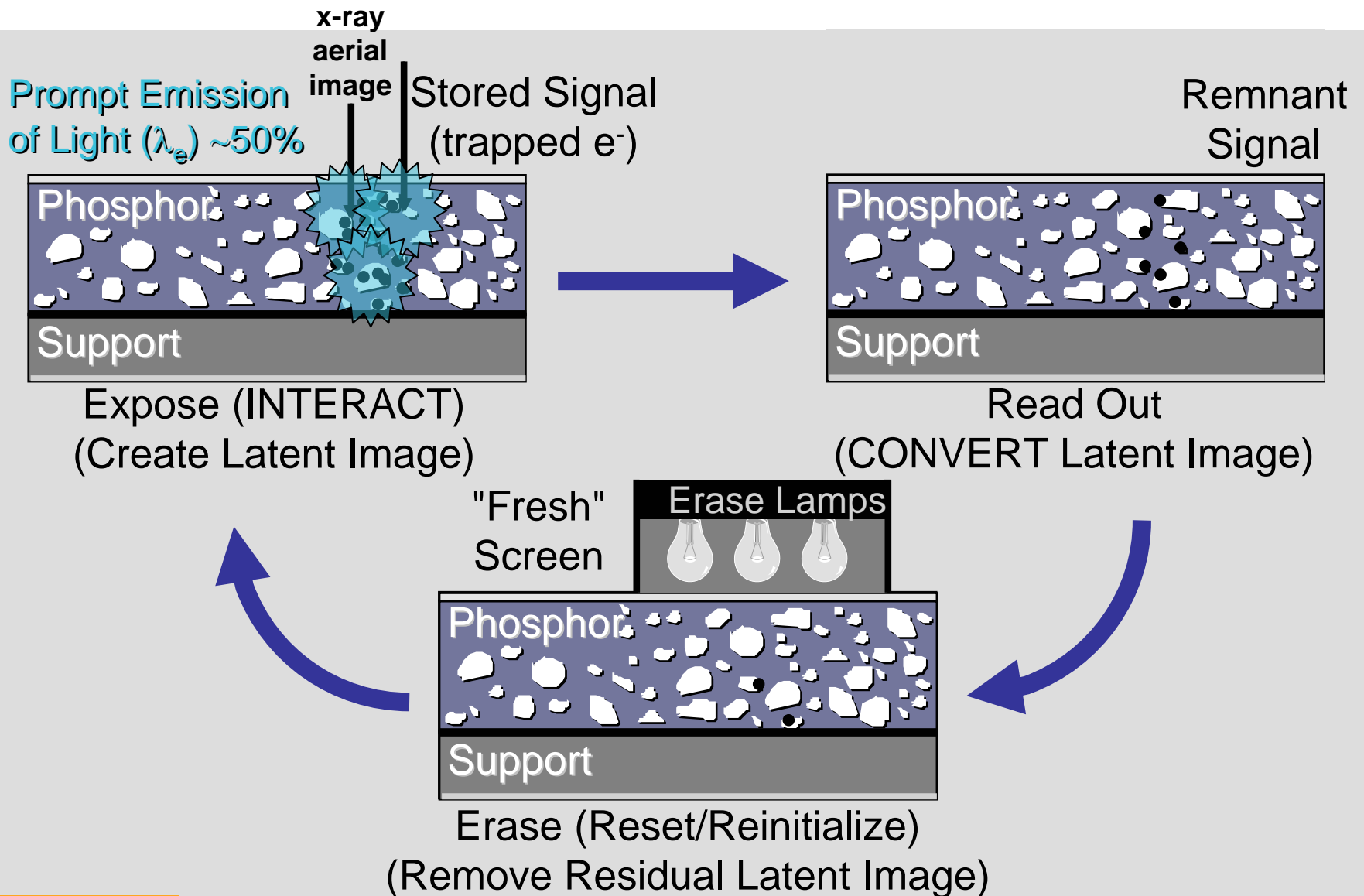
Screen Structure (ideal)

Design: Storage Phosphor Screens

- Manufacturer-specific layers to optimize mechanical, optical, electrical performance, e.g.,
 - Wear, handling layer
 - Electrostatic discharge layer
 - Optical coupling layer
 - reflective backing
 - direct more emitted light to surface/photodetector
 - absorbing backing, dyes, filters
 - reduce spread/transmission of stimulating light (sharpness)
 - X-ray backscatter control layer (lead)



Design: Three-step Imaging Cycle



Design: The Flying-Spot CR Scanner

• Components

Mech.

- IP transport stage
- Beam deflector

Opt.

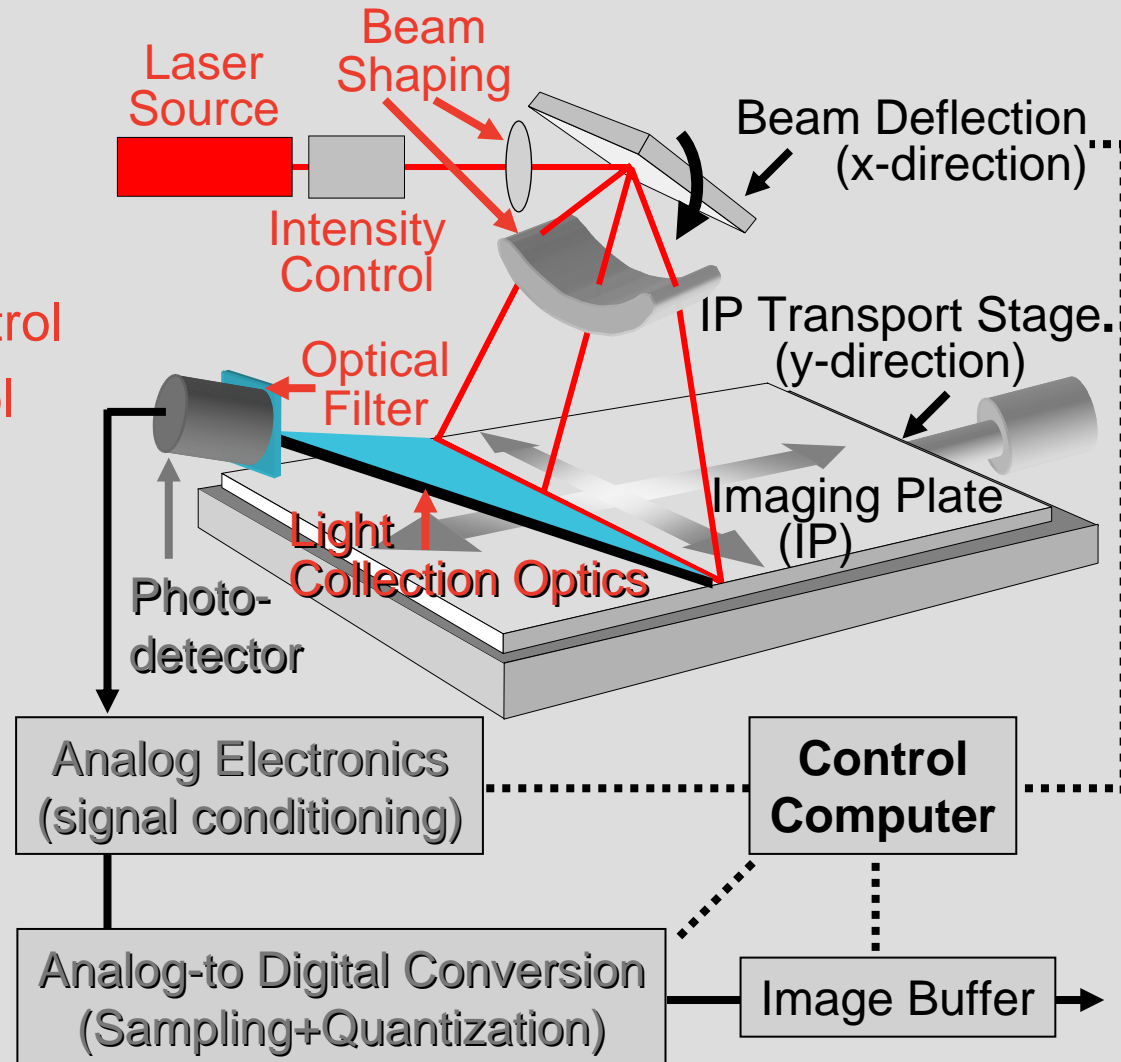
- Laser + intensity control
- Beam shaping/control
- Collection optics
- Optical filter

Elec.

- Photodetector
- Analog electronics
- A/D Converter

Comp.

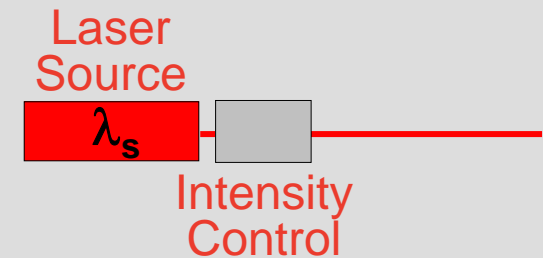
- Image buffer
- Control computer
- (Erase station)



Design: The Flying-Spot CR Scanner

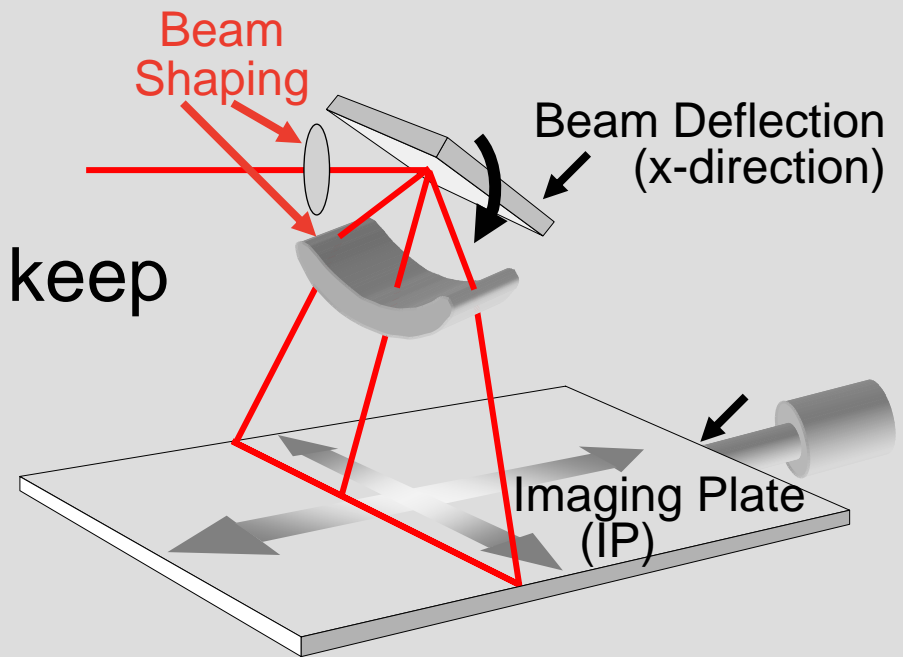
Laser Source + Intensity Control

- → Efficient, rapid, accurate read-out of latent image
 - Power: high-power light source = laser (gas, solid-state) compact, efficient, reliable, tens of mW over $\sim 100 \mu\text{m}$ \emptyset
 - Wavelength, λ_s : choice depends on energy needed to stimulate latent image electrons out of traps (typically reddish), and emission spectral range (λ_e , typically bluish)
 - Constancy: laser power must be constant during scan to avoid artifacts/noise (fluctuation tolerance as low as $\sim 0.1\%$ - active control with feedback loops)



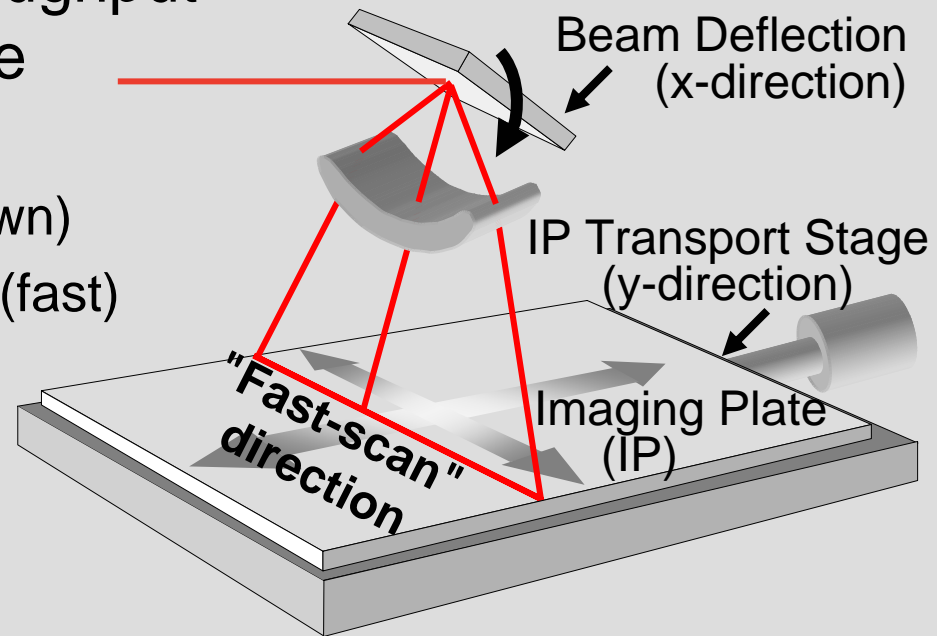
Design: The Flying-Spot CR Scanner Beam Shaping Optics

- Problem: laser point source and beam deflector cause size, shape, and speed of beam at IP surface to change with beam angle (similar to flashlight beam moving along wall)
 - Signal output and resolution depend on beam position - BAD
- Special scanning optics keep beam size/shape/speed largely independent of beam position



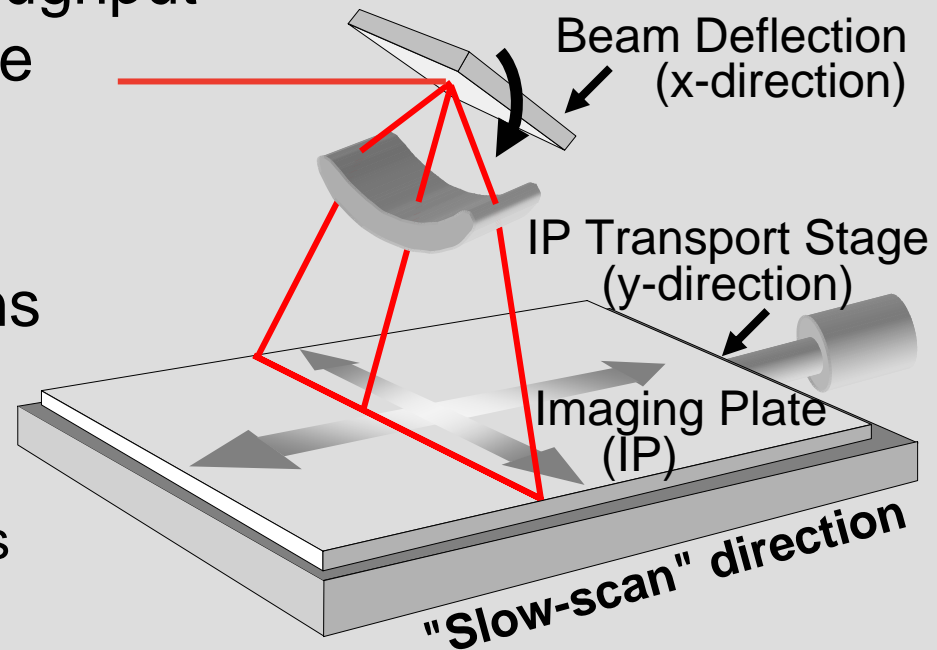
Design: The Flying-Spot CR Scanner Beam Deflector

- Scans beam in one direction across IP surface (transport stage handles orthogonal direction)
 - Desired scan speed/throughput determines deflector type
 - rotating drum (slow)
 - galvanometer/mirror (shown)
 - rotating mirrored polygon (fast)
 - Beam placement accuracy is critical to avoid artifacts (edge jitter, waviness)
 - error tolerance: fractions of the pixel dimension



Design: The Flying-Spot CR Scanner Transport Stage

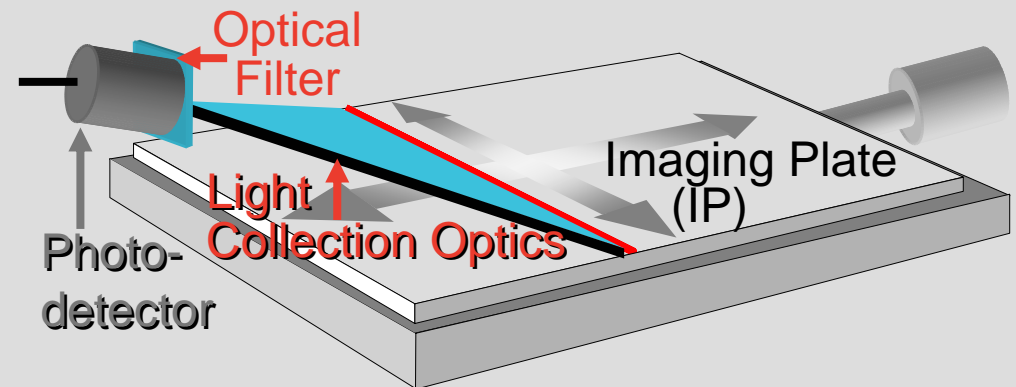
- Moves IP at constant velocity in one direction (Beam deflector handles orthogonal direction)
 - Desired scan speed/throughput determines transport type
 - rotating drum
 - flat bed/table
 - Small velocity fluctuations can lead to artifacts (visible banding)
 - error tolerance: few tenths of 1%



Design: The Flying-Spot CR Scanner

Light Collection Optics

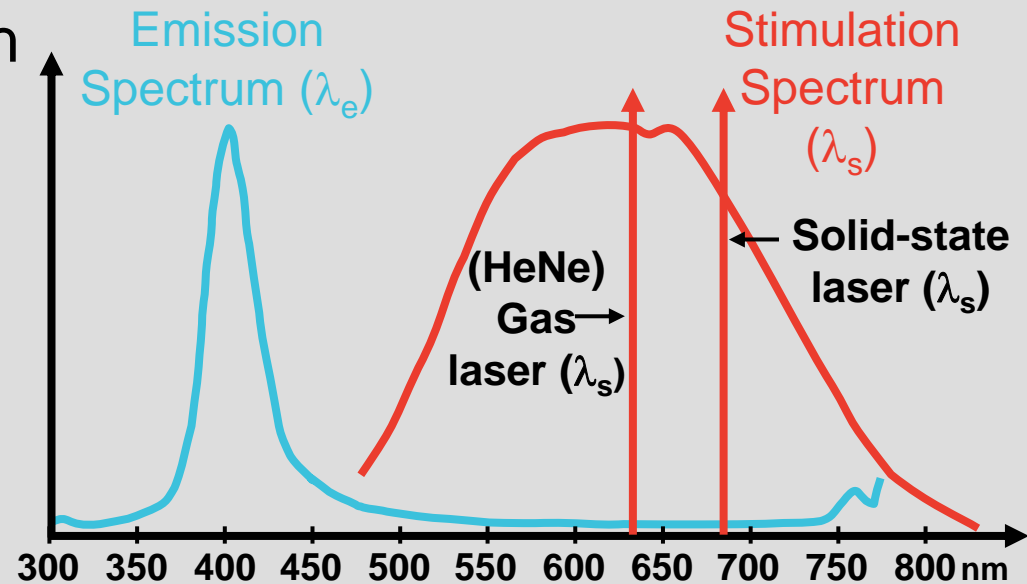
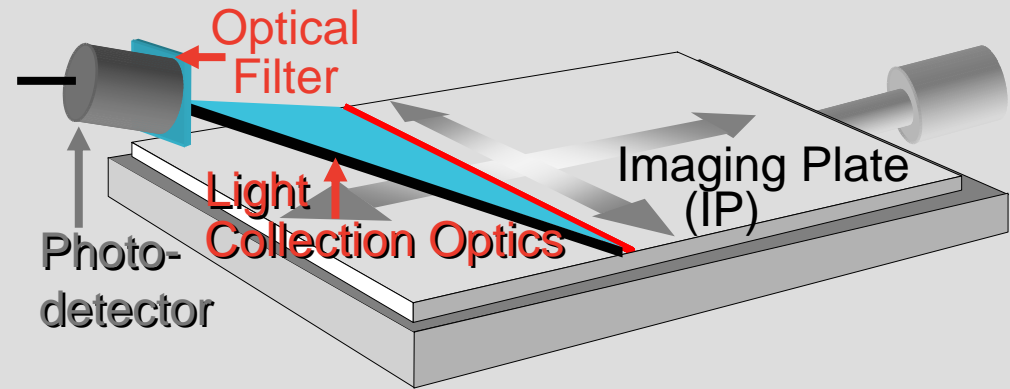
- Problem: stimulated light within phosphor layer is emitted and scattered diffusely in all directions
- Collect/channel as much as emitted light as possible to photodetector (numerical aperture: distance between IP surface and collector)
 - Mirrors
 - Integrating cavities
 - Fiber optic bundles
 - Light pipes



Design: The Flying-Spot CR Scanner

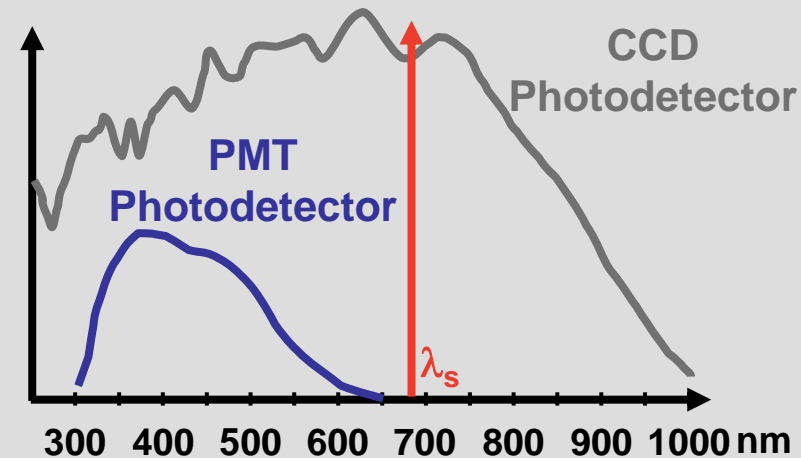
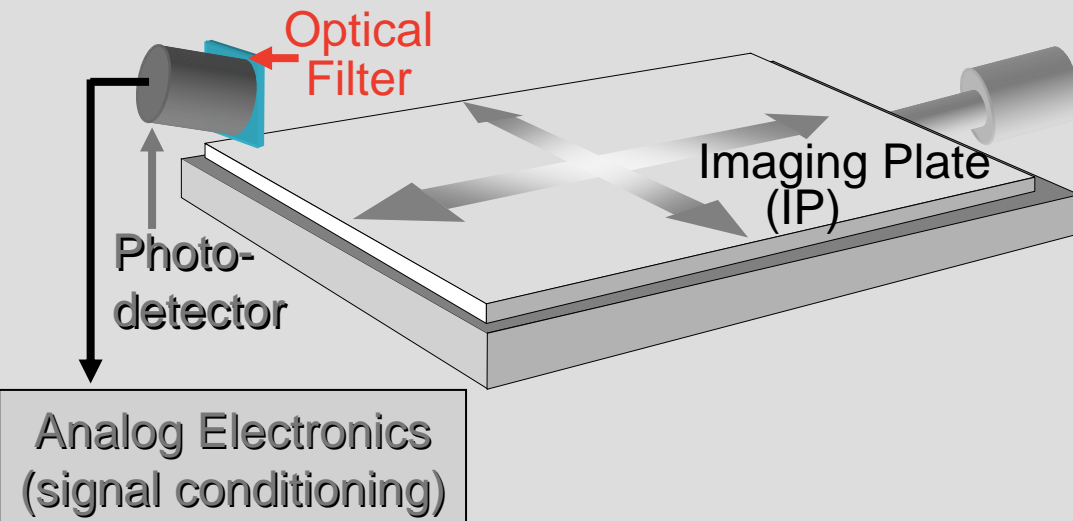
Optical Filter

- Intensity of emitted light (λ_e) is $\sim 10^8$ lower than that of stimulating light (λ_s)
- Optical design must find “needle in a haystack”
- Importance of wavelength difference between λ_e , λ_s
 - High-quality optical filter can pass emitted light (λ_e) spectrum to photodetector and block stimulating light (λ_s)



Design: The Flying-Spot CR Scanner Photodetector

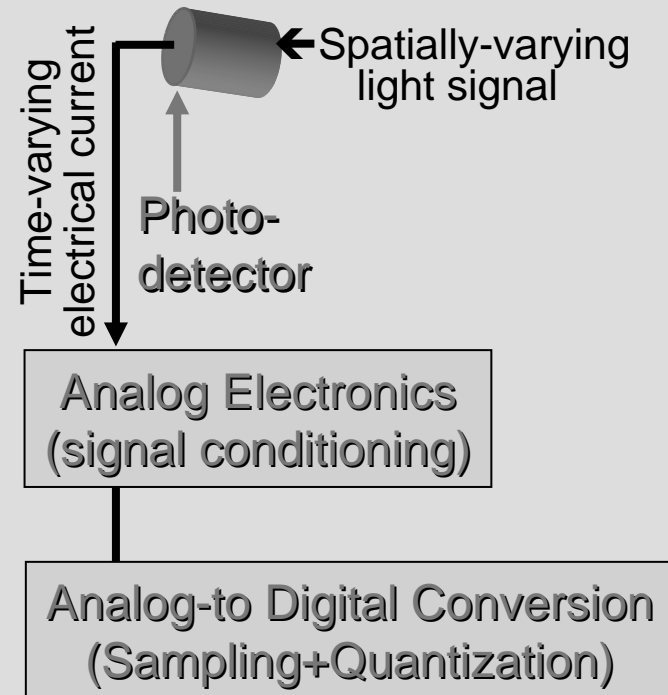
- Weak signal: need high conversion efficiency (light photons \rightarrow electrons), high gain, low noise
 - Photomultiplier Tube
 - dynamic range \approx SP ($>10^3$)
 - Quant. Eff. @ $\lambda_e \approx 25\%$
 - Charge-Coupled Device
 - Efficiency $\approx 2x$ PMT (@ λ_e)
 - But, also sensitive @ λ_s (need low-noise electronics, better optical filter)



Design: The Flying-Spot CR Scanner

Analog Electronics

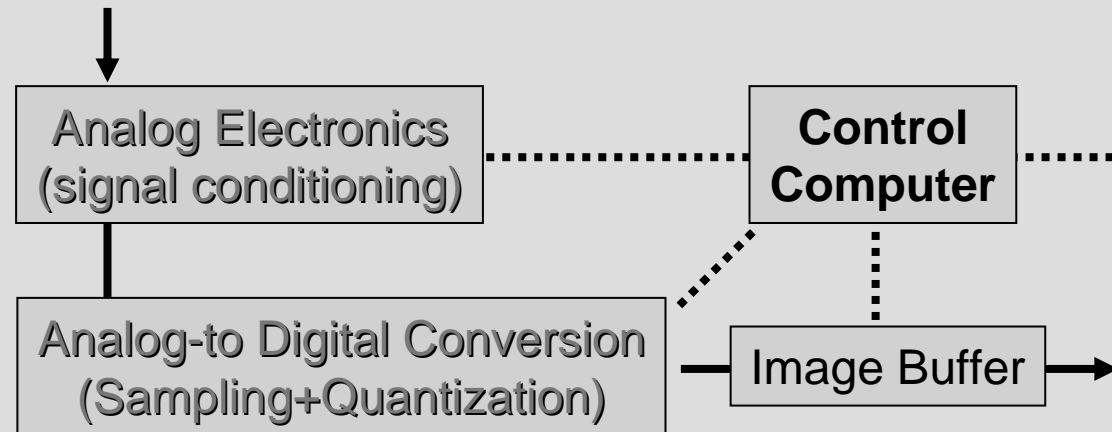
- Condition/amplify analog, time-varying electrical current from photodetector before A/D conversion
 - Scale/compress large dynamic range of photodetector output to reduce performance requirements, distortion, cost in electronic chain
 - linear (compress after A/D)
 - logarithmic compression
 - square-root compression
 - Remove higher frequencies ($>$ Nyquist) that will cause digitization/aliasing artifacts (fast-scan)



Design: The Flying-Spot CR Scanner

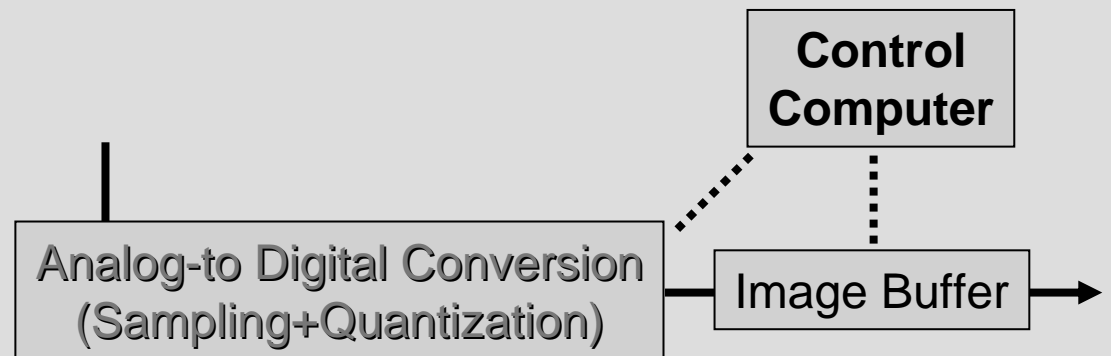
Analog-to-Digital Conversion

- Analog signal must be sampled (made discrete in space/time) and quantized (made discrete in value)
 - Sampling rate determines spatial resolution (e.g., making a 2000 x 2500 image in 20 s requires sampling rate of $5,000,000/20 = 250$ kpixels/s)
 - Quantizer resolution must be high enough to maintain small, clinically relevant signal differences over full exposure range
 - 12-16 bits/pixel for linear data
 - 8-12 bits/pixel for nonlinear data (e.g., log, sqrt)



Design: The Flying-Spot CR Scanner Image Buffer

- Until/unless digital images can be transferred to a more permanent storage location (such as a long-term archive), they need to be buffered (stored) locally (e.g., local hard disk, workstation)
- Buffer capacity depends on local storage needs, image throughput, network load, remote storage availability, system redundancy concept, etc.



Design: The Flying-Spot CR Scanner Erasure

- Remnant signal on screen must be reduced to a level much lower than lowest expected signal from next exposure (otherwise, ghost images)
 - Can become issue in RT applications
- Different designs (screen/scanner-dependent):
 - High-power halogen/incandescent lamps
 - LEDs (recent development)
- Spectrum is important (screen-dependent)



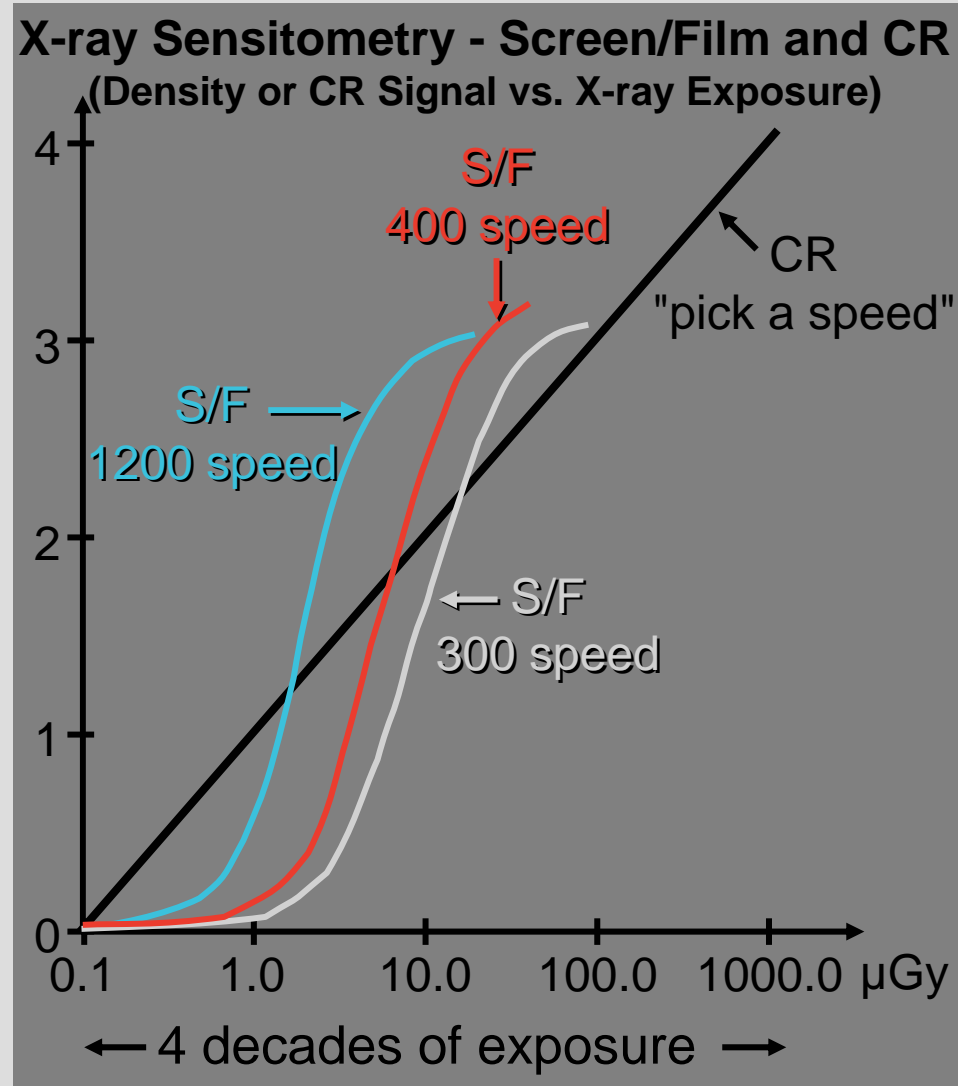
Laboratory Prototype
of Erase Subsystem 😊

Computed Radiography Technologies

- Basics
- System Design
 - Screens
 - Scanners
- Imaging Performance
 - Input/Output Relationship
 - Spatial Resolution
 - Noise
- New CR Developments

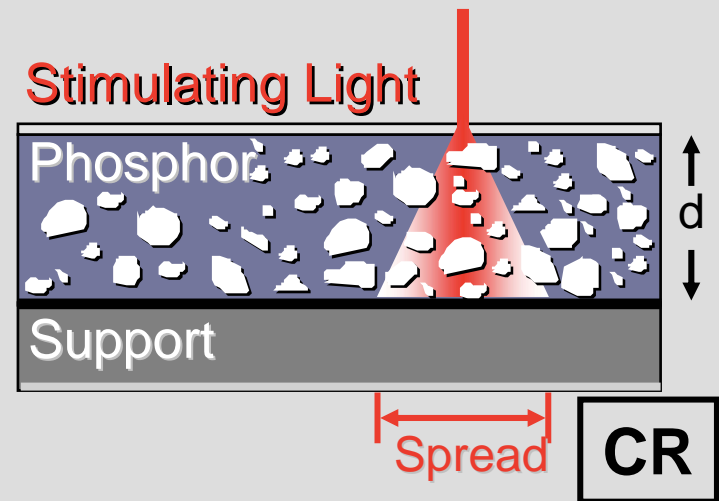
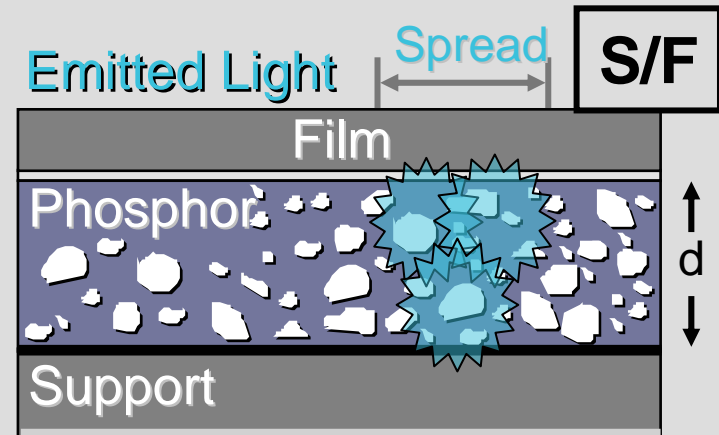
Imaging Performance: Input/Output (I/O) Relationship

- CR screen is linear detector over >4 decades in exposure (CR scanner may lower this: flare, photodetector response)
- Latitude \neq Dose Reduction
 - CR is NOT inherently lower dose than S/F: modern CR needs comparable dose to get same image quality
 - However, need many S/F systems to cover the same exposure range covered by one IP and one CR scanner



Imaging Performance: Spatial Resolution

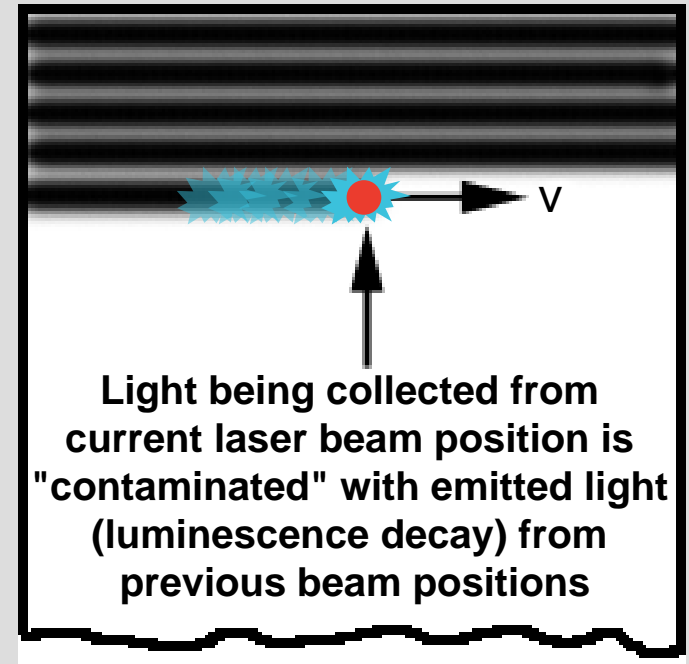
- Spread/scatter of light within phosphor layer is the primary cause of unsharpness
 - S/F: emitted light spread
 - CR: stimulating light spread
- Amount depends largely on layer thickness, d : resolutions of S/F, CR are comparable
- Other factors: dyes, absorbing or reflecting backing, x-ray absorption depth, penetration depth (light), reflect./transm. readout geometry)



X-ray absorption and resolution are coupled

Imaging Performance: Spatial Resolution - Other Factors

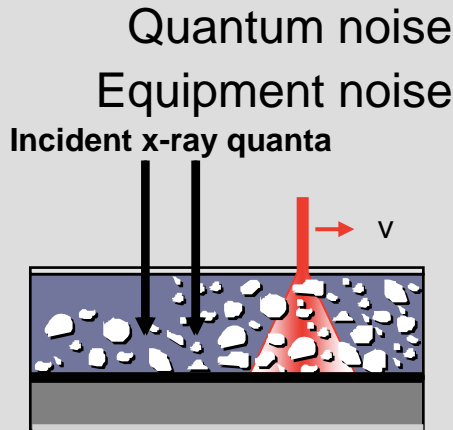
- Afterglow (flying-spot speed limit)
 - Luminescence decay time - screen continues to emit light after beam has passed (material-dependent)
 - If beam "dwell time" on each pixel too short, light from previous pixels collected with that of current pixel (1-dimensional smear/blur)
- Laser power
 - High power: +signal, -sharpness
 - Low power: +sharpness, -signal
- Analog electronics (filter effects)
- Destructive read-out physics (complex!)



Imaging Performance: Noise

- Random variation of an output signal around the mean value predicted by its I/O Relationship

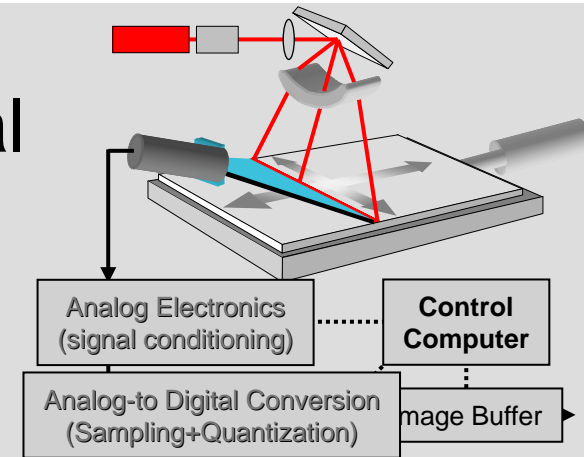
Exposure-related



Screen-related

X-ray quanta absorbed
X-ray quanta scattered
 e^- per x-ray quantum
Latent image decay

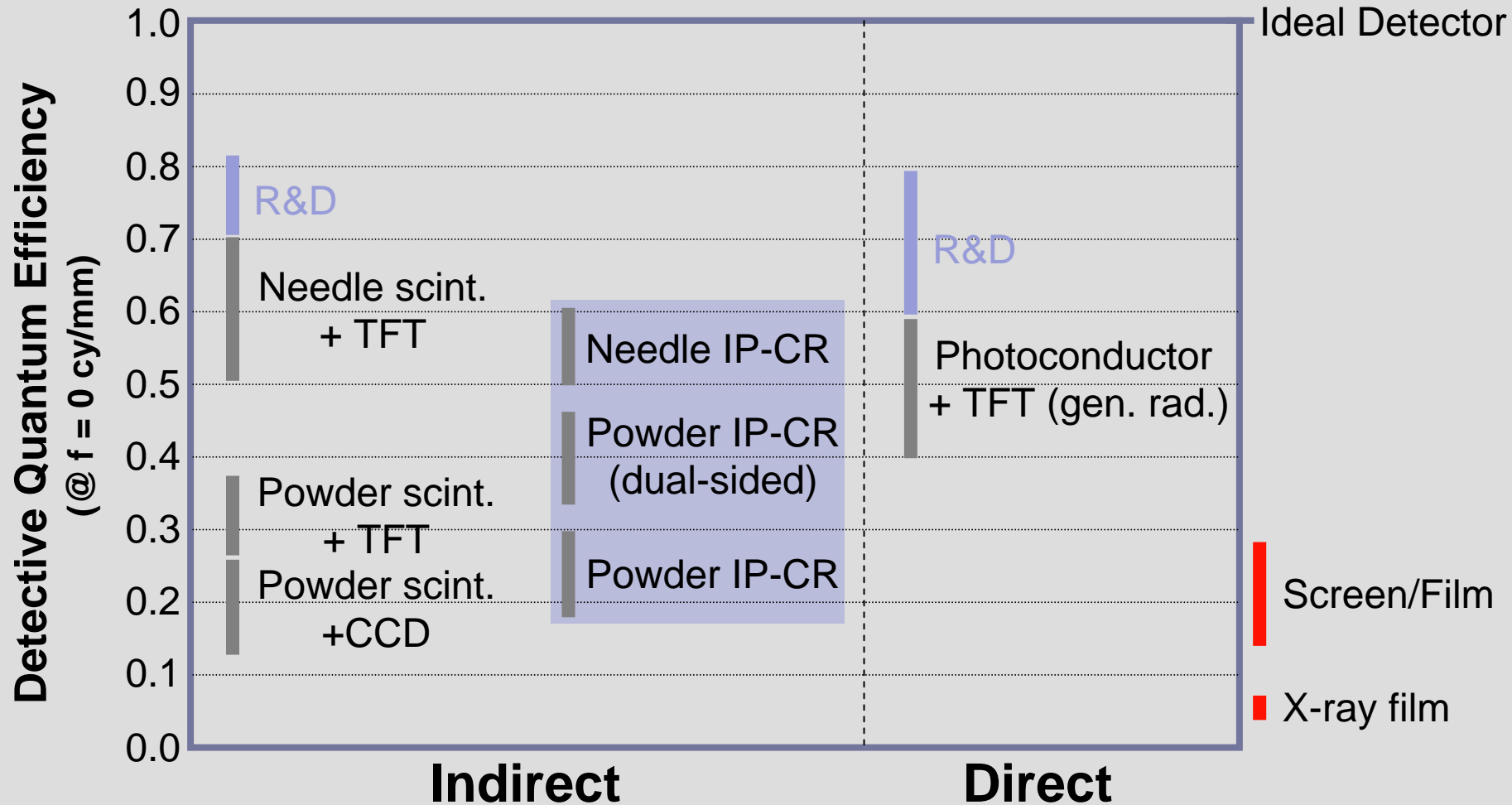
Screen Structure Noise {
Phosphor layer structure
Overcoat/backing layer structure
Phosphor particle size distribution



Scanning-related

Deflector/transport velocity
Laser source/intensity control
Spread/scatter of stimulating beam
Light photons emitted in screen
Light photons escaping screen
Light photons collected
 e^- created in photodetector
Analog electronics
Sampling and quantization

Imaging Performance: Detective Quantum Efficiency*

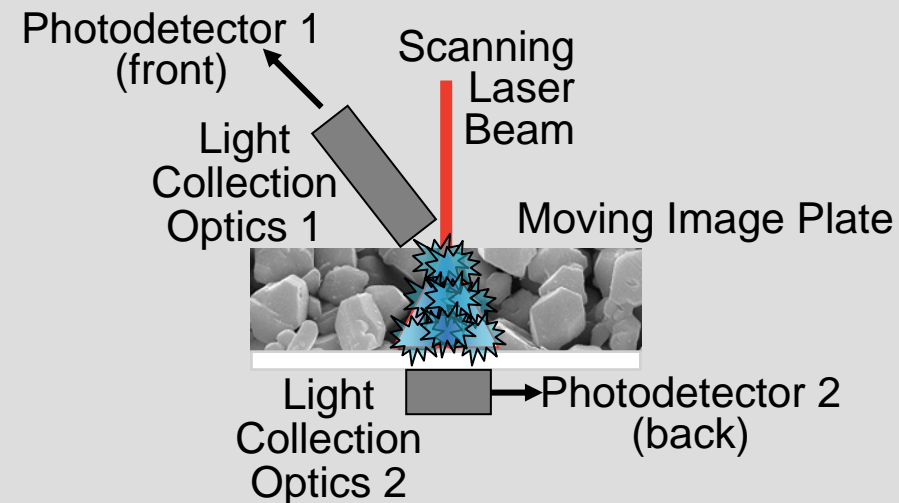
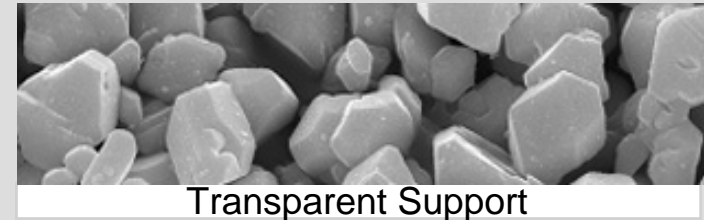


Computed Radiography Technologies

- Basics
- System Design
 - Screens
 - Scanners
- Imaging Performance
 - Input/Output Relationship
 - Spatial Resolution
 - Noise
- New CR Developments

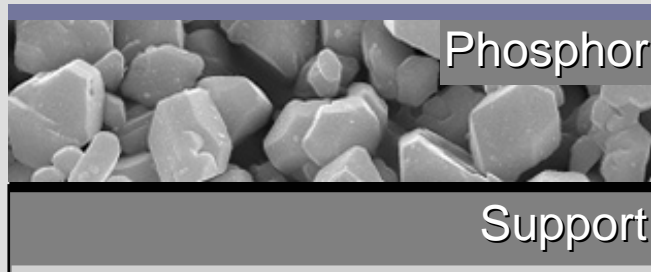
New CR Developments: Dual-sided Read-out*

- Use transparent support
- Detect emitted light from both sides of screen
 - More signal in same time
 - Phosphor layer can be thicker (x-ray absorption ↗)
 - Reduce noise by combining front/back signals
 - Sharpness comes from front signal (relatively unchanged), so need frequency-weighted combination of front/back)
 - DQE improvement (at lower frequencies) relative to single-sided readout

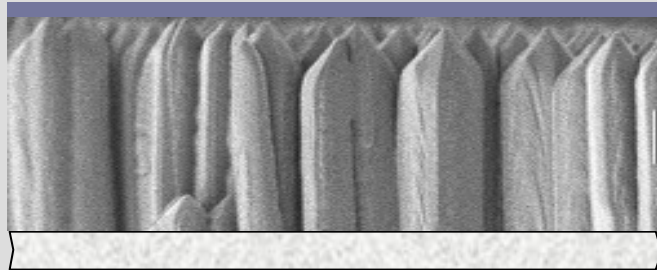


New CR Developments: Needle Detectors*

- Some SP materials (e.g., RbBr:TI, CsBr:Eu²⁺) grow in needles (like CsI in image intensifiers and indirect flat-panel DR)



Conv. Powder Image Plate

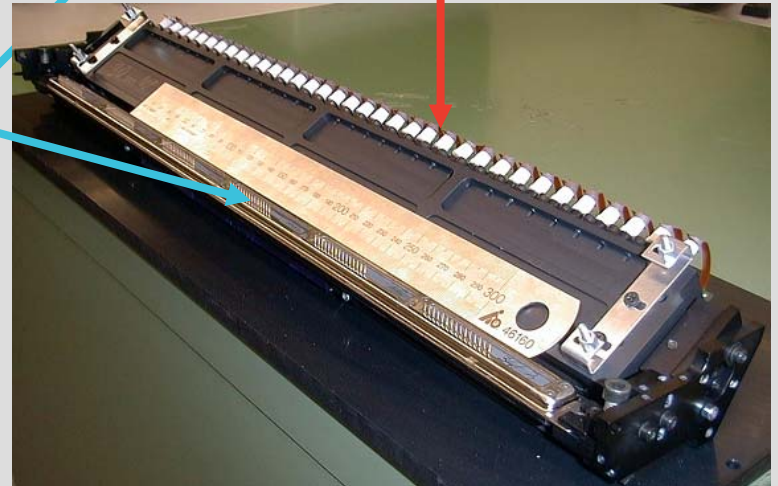
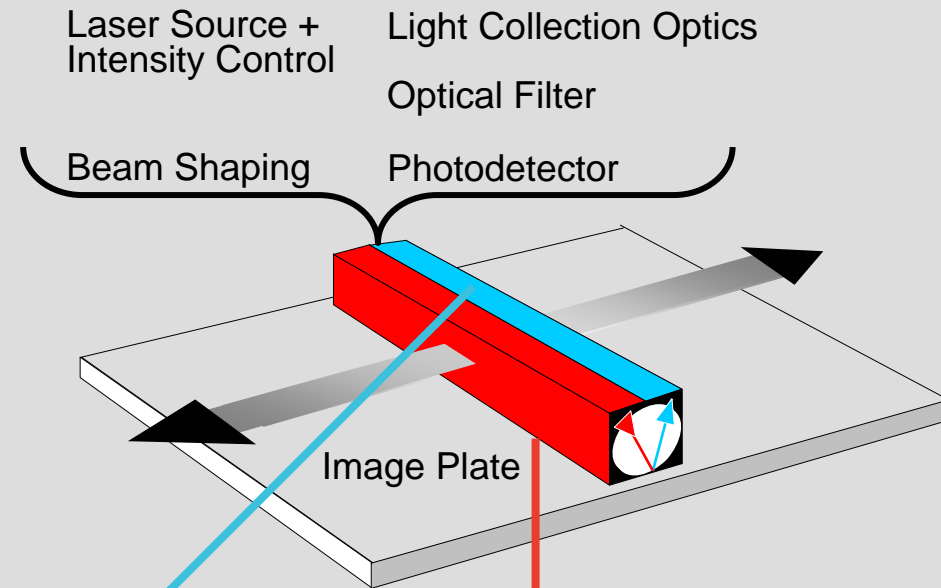


Needle Detector

- Image quality better than powder IP
 - I/O Relationship ↗
 - No binder: higher x-ray absorption
 - Increase layer thickness without degrading resolution (decouple sharpness and absorption)
 - Better conversion efficiency and read-out depth (CsBr)
 - Spatial Resolution ↗
 - Needles act as light pipes to reduce spread/scatter
 - Noise ↘
 - More uniform layer structure

New CR Developments: Line Scanning*

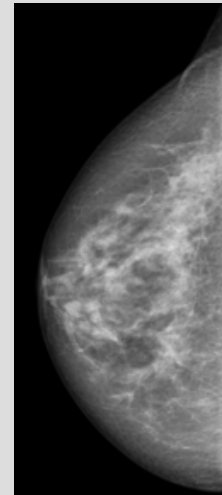
- Discrete components of current, point-at-a-time CR scanners lead to
 - low packing density
 - limits to throughput
- New integrated, line-at-a-time scanners
 - reduce scanner size
 - increase system throughput



Line of laser sources/optics
+
Line of collection optics
+
Line of photodetectors/optical filters

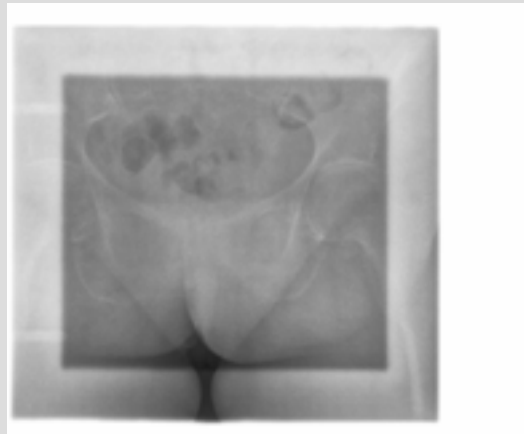
New CR Developments: Other

- Energy Subtraction
(multiple IPs in single cassette, x-ray filter)
 - More image processing than acquisition
 - Automated IP/filter handling, image registration
 - Qualitative (Diagnostic) and Quantitative (Bone Mineral Densitometry, Absorptiometry) Imaging
- CR for mammography
 - Special IPs, cassettes
 - High-resolution scanning modes
 - Custom image processing (incl. CAD)



New CR Developments: Other

- "Flat-Panel CR"
 - fixed (needle) detector + movable line scanner in integrated package
- Radiation Therapy
 - Special screens and scanner protocols
 - Simulation, localization, verification
 - Dosimetry



Learning Objectives Revisited

- Describe the form and function of today's computed radiography (CR) systems
- Identify the main factors that influence the image quality of CR systems
- Compare modern CR systems to other acquisition technologies
- Describe the latest and future developments in CR

CR Acquisition Technologies

Summary

- CR technology is mature (but not outdated!):
 - 30+ years of intensive R&D
 - Multiple generations and manufacturers
 - Diagnostically accepted and still expanding
(hundreds of man-years of diagnostic experience)
- Performance/image quality now exceeds that of S/F with greater placement flexibility
(distributed/centralized)
- New CR developments have
 - Raised image quality and system throughput
 - Decreased size
 - Lowered cost

Thank You
for Your Attention!